RL127

High Performance Bright Field Ring Light

Washdown

Product Highlights

- Intense illumination in a compact (116.84mm Dia.) housing
- IP67 compliant design; washdown capabilities
- Axial light source designed for inspecting non-specular objects

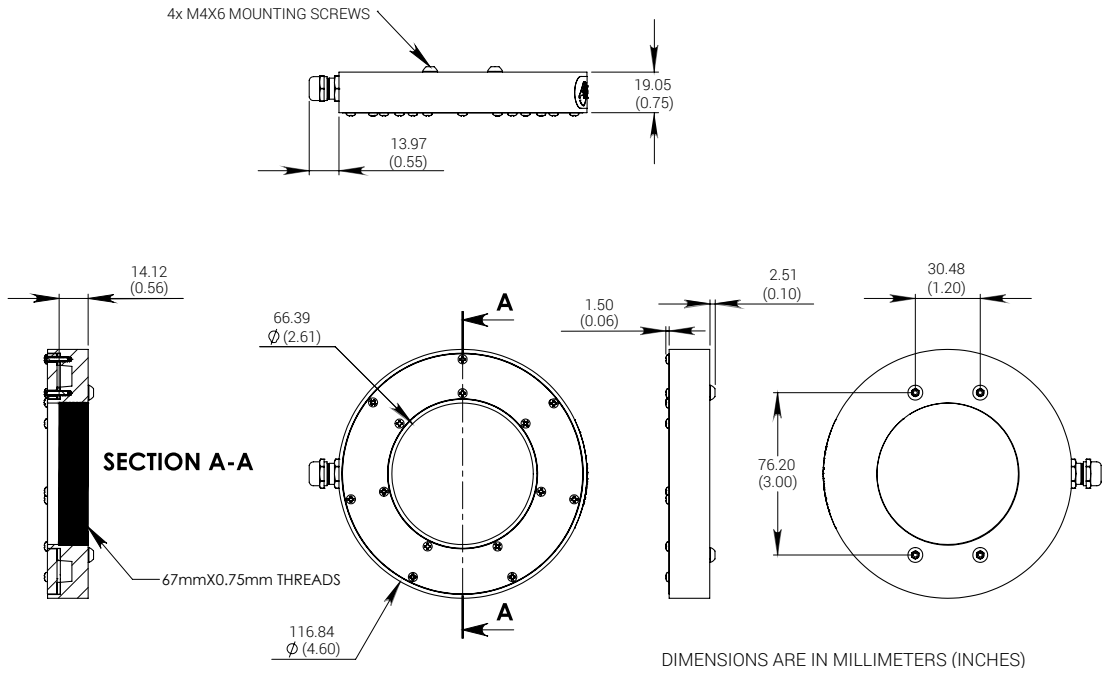
General Specifications

	Color	24v Current	All Other Controls
Electrical Specifications	365, 375, 385, 395, 405	0.48 A	0.53 A Max
	455, 470, 530, WHI	0.48 A	0.48 A Max
	590, 625	0.24 A	0.50 A Max
	850, 940	0.48 A	0.60 A Max
Normal Operating Temperature	0 - 60°C		
Weight (g)	308 g (10.9 oz)		
Standard Cable Information	Up to 2 meters (80") long - 105°C rated PVC jacket, foil shield with drain.		
Photobiological Risk Factor IEC 62471	**Exempt Applicable Wavelengths:** 850, 940 **Group 1 (Low-Risk) Applicable Wavelengths:** 455, 470, 530, 590, 625, WHI **Group 2 (Moderate Risk) Applicable Wavelengths:** 365, 375, 385, 395, 405		
Compliance	CE RoHS IEC 62471		
IP Rating	IP67		
Lumen Maintenance	L70 = 50,000 hours		

Released 7/15/2015
Updated 2/8/2016 (2336)
Updated 6/7/2017 DCN 2272
Updated 7/12/2017 DCN 2439
Updated 9/29/2017 DCN 2445

Product Revision "A"

Mechanical Specifications



DIMENSIONS ARE IN MILLIMETERS (INCHES)

Part Number Key

Model	—	Spectral Wavelength	Connector/ Control	Optional Light Conditioning	—	Alternative Connector
RL127	—	XXX	XX	X	—	XXX
RL127		(UV) 365 (UV) 375 (UV) 385 (UV) 395 (violet) 405 (royal blue) 455 (blue) 470 (green) 530 (amber) 590 (red orange) 625 (infra-red) 850 (infra-red) 940 (white) WHI	C1 C5 IC I3 I3S 24	D[2] (diffuser) P[2] (polarizer)		M12[1]

Ex: RL127-470C5D
RL127-WHI24P-M12

[1] Available with IC, I3, I3S and 24 options only

[2] Not available with UV option
(blue) 470 will reduce the life of the polarizer

Stock Product: *shipped within 3 days*
RL127-WHIIC

Build to Order: *shipped within 2 weeks*

Connector | Control Options

C1 Connector	C5 Connector	ICS 2 (IC)	ICS 3 (I3)	ICS 3S (I3S)	24
For use with: DCS Series Controllers	*For use with:* Pulsar 320 Strobe Controller.	Continous in-line controller *Powered with:* 24V power supply	Combination strobe/continous in-line controller *Powered with:* 24V power supply	Default-OFF strobe/continous in-line controller *Powered with:* 24V power supply	Flying/tinned leads *Powered with:* 24V power supply

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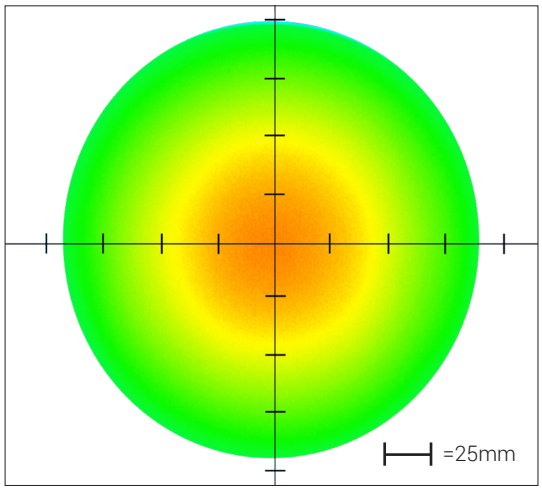
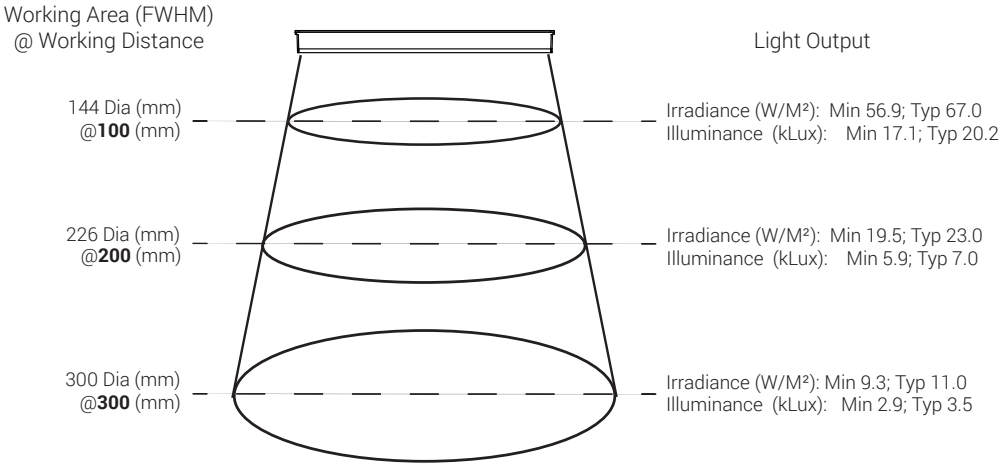
Optical Performance

Intensity Distribution



Optical measurement taken using RL127-WHIIC @ 200 mm

Area of Illuminance & Intensity



Operation and Wiring

ICS 2 (IC)

Pin (M12)	Function	Wire Color
1	+24 VDC	Brown
2	0-10 VDC Analog Control	White
3	GND	Blue
4	GLO	Black
5	N/A	Gray

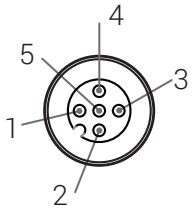
ICS 3 (I3 and I3S)

Pin (M12)	Function	Wire Color
1	+24 VDC	Brown
2	Reserved	White
3	GND	Blue
4	PNP/Active High Trigger	Black
5	0-10 VDC Analog Control	Gray

24 Volt

Pin (M12)	Function	Wire Color
1	+24 VDC	Brown
2	N/A	White
3	-24 VDC	Blue
4	N/A	Black
5	N/A	Gray

Optional M12 Pinout



male
5-position

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Warranty Information

Every Advanced illumination, Inc. (Ai) product is thoroughly inspected and tested before leaving the factory. Products are warranted to be free of defects in workmanship and materials for a period of two years from the original date of purchase. Should a defect develop during this period, please contact Ai Customer Service or your Ai distributor for a Return Merchandise Authorization (RMA), and return the complete product, freight prepaid, to Ai. If a defect is found, Ai will - at our discretion - repair or replace the product without charge. Ai claims no liability for any implied warranties, including “merchantability” and “fitness for a specific purpose.”

Electromagnetic Compatibility

This product was tested and complies with the regulatory requirements and limits for electromagnetic compatibility (EMC) as stated in the product specifications. These requirements and limits are designed to provide reasonable protection against harmful interference only when the product is operated in its intended industrial electromagnetic environment. To minimize the potential for electromagnetic interference or unacceptable performance degradation, install and use this product in strict accordance with the instructions in the product documentation.

Customer Service

For information on existing orders, or to make an order adjustment, contact us Monday through Friday 8:00 am to 5:00 pm, EST or send an email to orders@advill.com.

Company Information

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